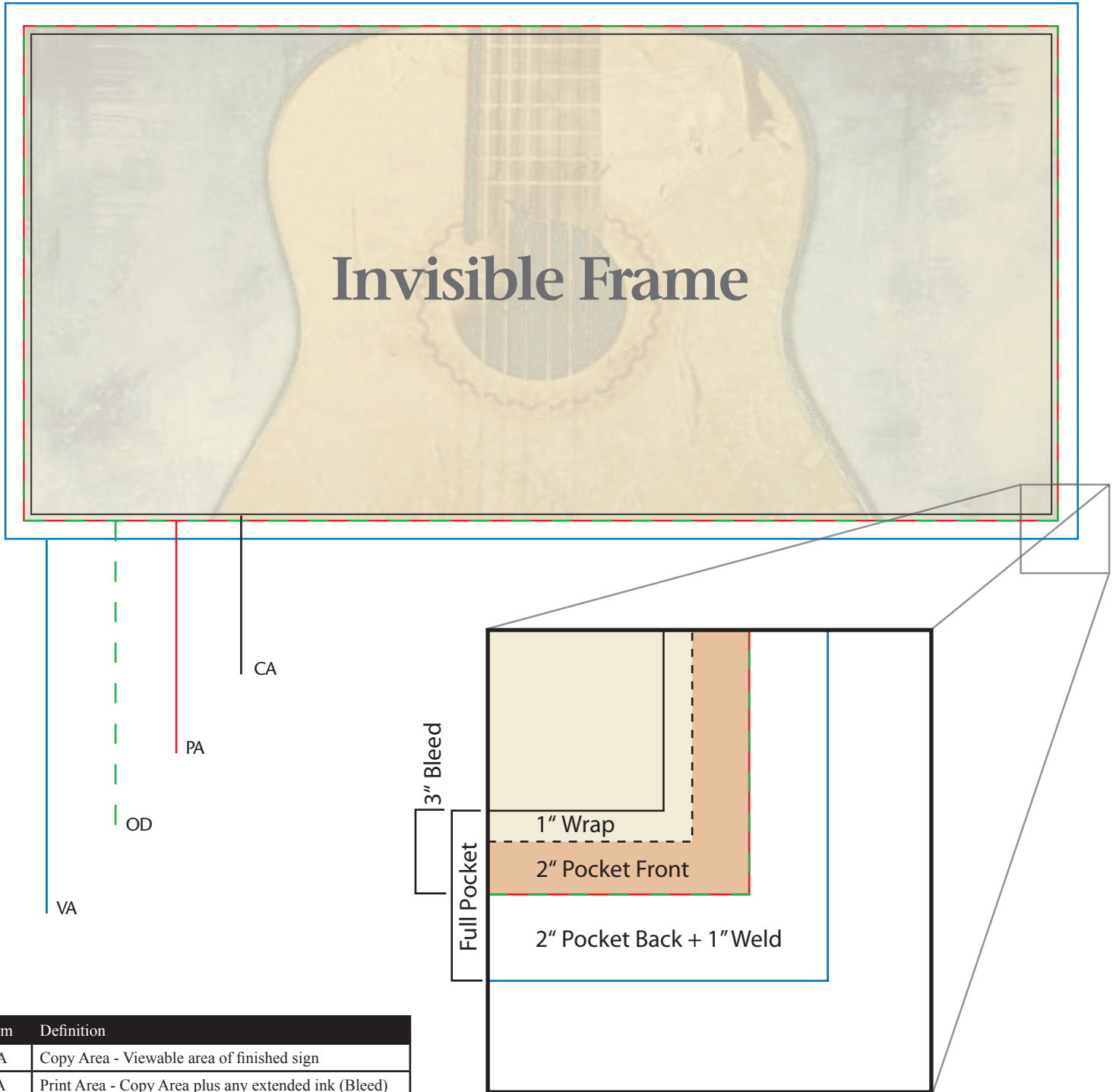


Invisible Frame



Term	Definition
CA	Copy Area - Viewable area of finished sign
PA	Print Area - Copy Area plus any extended ink (Bleed)
OD	Outside Dimension - Finished size with folded pockets
VA	Vinyl Area - Finished Size with open pockets

	Wrap	Bleed	Pockets
Top:	1"	3"	2"
Bottom:	1"	3"	2"
Left:	1"	3"	2"
Right:	1"	3"	2"
Notes:	Print on Pockets No Wrap Line		

Invisible Frame

	Feet & Inches	Inches	12 to 1 Scale
Copy Area:	Variable	Variable	
Print Area:	$CAh + 6'' \times CAw + 6''$	$CAh + 6'' \times CAw + 6''$	
Outside Dimension:	$OD = PA$	$OD = PA$	
Vinyl Area:	$ODh + 6'' \times ODw + 6''$	$ODh + 6'' \times ODw + 6''$	
	Top	Bottom	Left
Pockets:	2''	2''	2''
Wrap:	1''	1''	1''
Bleed:	3''	3''	3''
Print on Pockets:	Yes	Yes	Yes
Special Instructions:			
	Uses	Finishing	
Invisible Frame System Billboard	2'' Pockets Fold to Color		
	AKA	Install Type	
	Wrap		
	Trim	Hardware	
	Gripper Bar IF Clamp 3/8'' x 4'' Square Head Bolts		
Notes			
Invisible Frame System does not have a specific sign size			