

**FORMETCO Tri-Face QuickPost Production Guide**

**General Information**

The Formetco QuickPost Louver system requires extremely precise production standards in order to be successful. It is imperative that your final product is slit into the Graphic Louver sizes listed below. FORMETCO obtains this by slitting the printed and recommended 15 oz. Rigid PVC tile into individual Graphic Louvers using a custom-engineered slitting device.

**Production Process Overview**

You will need the following information to accurately produce a QuickPost Face. You will need to know the dimensions of the FORMETCO QuickPost sign and the exact number of louvers. Use the formula below to assist with this calculation.



Graphic Louver Width:	<b>5 7/16"</b>
Graphic Louver Spacing:	<b>1/2"</b>
Total Width Per Louver and Spacing:	<b>6" (rounded up)</b>

**! Use Inches as the Measurement Unit**

Total Printed Sign Height:	inches
Total Printed Sign Width:	inches
<b>↓</b>	
Total Print Height of Each Graphic Louver:	
Total Number of Graphic Louvers:	

**! Formula**  
Deduct 1" from Printed Sign Height e.g. 14' minus 1" = 13' 11"

**! Formula**  
Printed Sign Width in inches ÷ 6"  
e.g. If board is 48' wide = (48'x12") = 576" ÷ 6" = 96 Louvers

**Slitting the Printed Sign into Graphic Louvers**

Once you have printed the sign and confirmed dimensions, you are prepared to cut the individual Graphic Louvers. Measure over the Graphic Louver width (5 7/16"), remove the Louver space of 1/2" and then repeat this process.

**! NOTE:** If this process is not done correctly, text and images will appear stretched or distorted. Proper Louver slitting will deliver a high quality product.

