



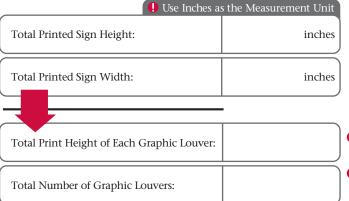
General Information

The Formetco QuickPost Louver system requires extremely precise production standards in order to be successful. It is imperative that your final product is slit into the Graphic Louver sizes listed below. FORMETCO obtains this by slitting the printed and recommended 15 oz. Rigid PVC tile into individual Graphic Louvers using a custom-engineered slitting device.

Production Process Overview

You will need the following information to accurately produce a QuickPost Face. You will need to know the dimensions of the FORMETCO QuickPost sign and the exact number of louvers. Use the formula below to assist with this calculation.

Graphic Louver Width:	5 7/16"
Graphic Louver Spacing:	1/2"
Total Width Per Louver and Spacing:	6" (rounded up)





Formula Deduct 1" from Printed Sign Height e.g. 14' minus 1" = 13'11"

Formula Printed Sign Width in inches ÷ 6" e.g. If board is 48' wide = $(48'x12'') = 576'' \div 6'' = 96$ Louvers

Slitting the Printed Sign into Graphic Louvers

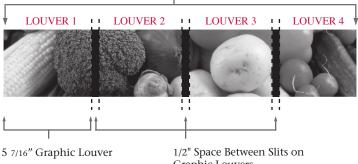
Once you have printed the sign and confirmed dimensions, you are prepared to cut the individual Graphic Louvers. Measure over the Graphic Louver width (5 7/16"), remove the Louver space of 1/2" and then repeat this process.



NOTE: If this process is not done correctly, text and images will appear stretched or distorted. Proper Louver slitting will deliver a high quality product.

Example

23 ¼" Graphic Louver Tile (Single Tile Size will vary)



Graphic Louvers