

4

3

2

1

B

576

CABINET

573

COPY

168

CABINET

165

COPY

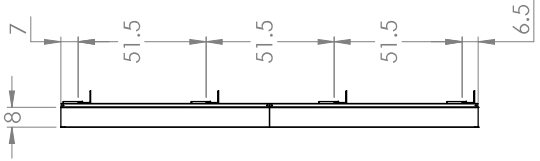
LEFT SIDE OF BACKLIGHT FACE

TOP OF BACKLIGHT FACE

TOP LEDS NOT DISPLAYED
TO SHOW DETAIL

RIGHT SIDE OF BACKLIGHT FACE

BOTTOM OF BACKLIGHT FACE



A



A

4

3

2

1

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR BEND $\pm 2^\circ$

FORMETCO®
Powered by **AsTech**

2963 Pleasant Hill Road
Duluth, GA 30096

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THE DRAWING IS THE SOLE PROPERTY OF FORMETCO. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FORMETCO IS PROHIBITED.	MATERIAL	VARIED	CREATED	BOJ	DATE	SIZE	DRAWING NUMBER	REVISION
	MATERIAL FINISH	VARIED	1/20/2016 4:55:27 PM			B	BACKLIGHT14X48	A
	DO NOT SCALE DRAWING		UPDATED		Monday, November 07, 2016 19:24:44		WEIGHT:	SHEET 1 OF 8

APPROX TOTAL WEIGHT: 3,400LBS

4

3

2

1

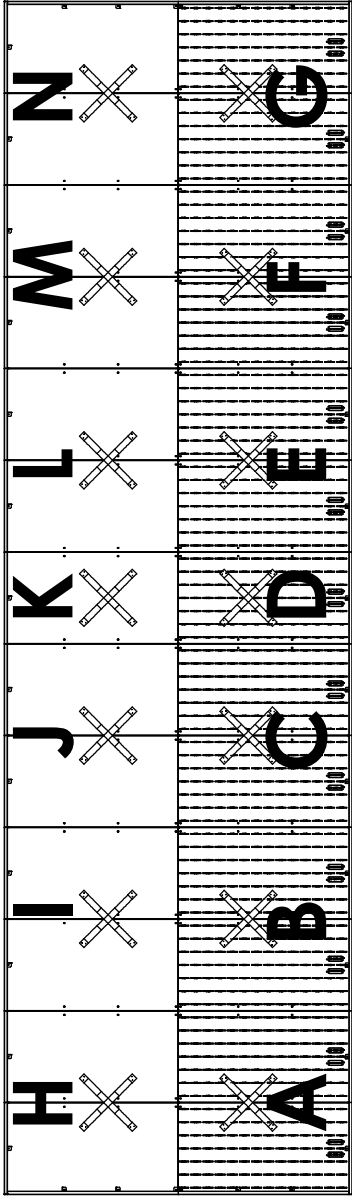
INSTALLATION:

- LIFT SECTION A INTO PLACE (FAR LEFT SIDE OF THE TWO BOTTOM STRINGERS)
- LIFT SECTION B INTO PLACE AND BOLT TO SECTION A
- CONTINUE PROCESS THROUGH SECTION G
- LIFT SECTION H INTO PLACE (FAR LEFT SIDE OF THE TWO TOP STRINGERS)
- BOLT SECTION H TO SECTION A
- LIFT SECTION I INTO PLACE AND BOLT TO SECTION H AND SECTION B
- CONTINUE PROCESS THROUGH SECTION N

SHIPPING:

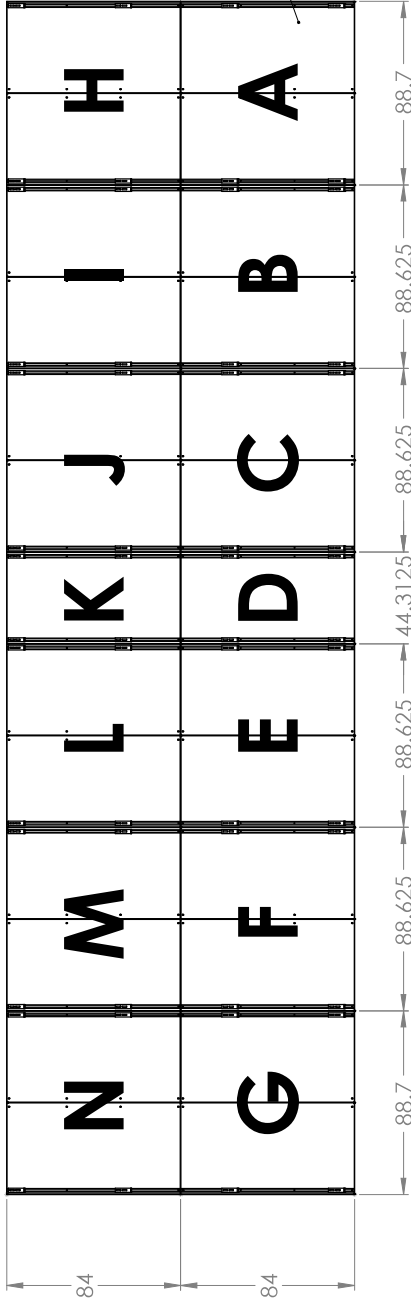
- STACK 7 SECTIONS HIGH (2 STACKS)
- STACK 1:
FROM TOP TO BOTTOM:
SECTION D (BY ITSELF)
SECTION A, B, C, E, F,
SECTION G ON BOTTOM
- STACK 2:
FROM TOP TO BOTTOM:
SECTION K (BY ITSELF)
SECTION H, I, J, L, M,
SECTION N ON BOTTOM

FRONT



USE LIFTING HOOKS FOR MOUNTING TO STRUCTURE

BACK



SECTIONS

4

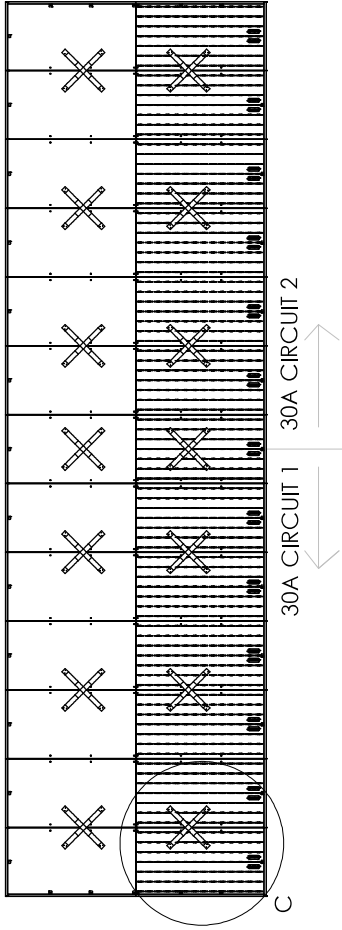
3

2

1

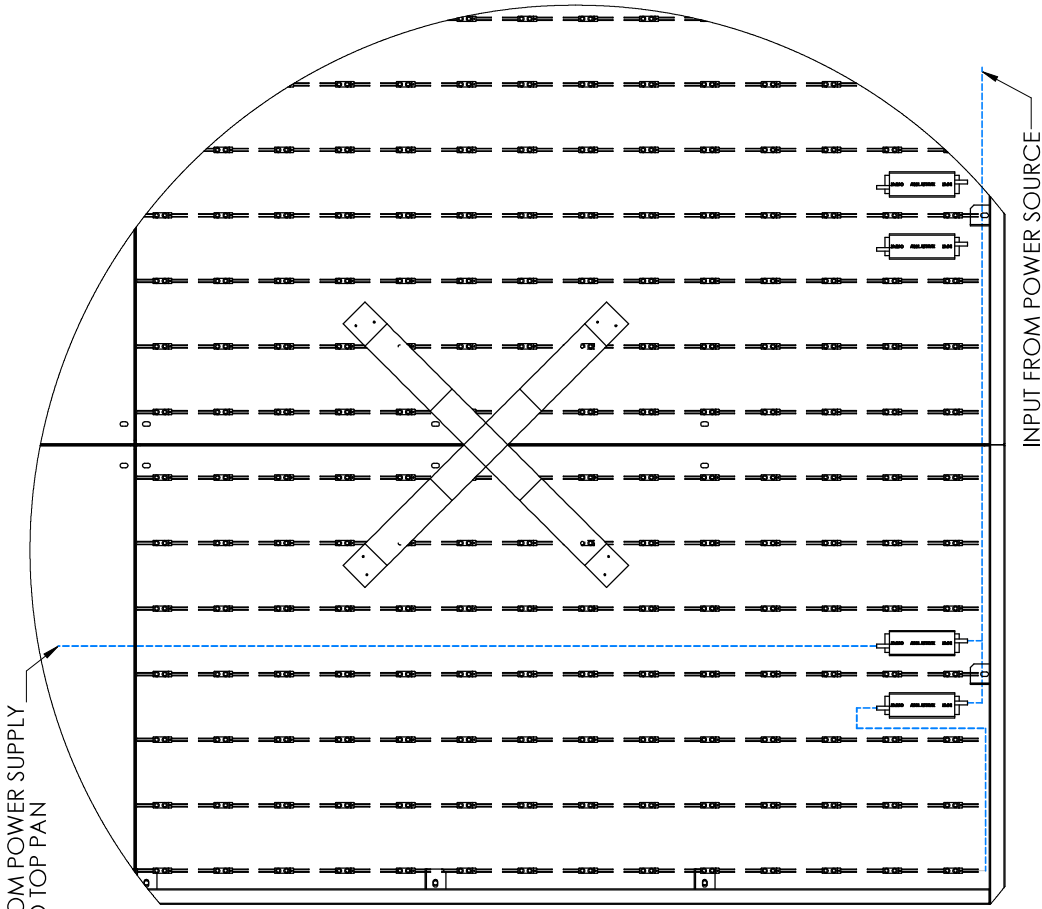
UNLESS OTHERWISE SPECIFIED				2963 Pleasant Hill Road Duluth, GA 30096					
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/16" ANGULAR BEND ± 2°	MATERIAL	VARIED	CREATED	BOJ	DATE	SIZE	DRAWING NUMBER	REVISION	
		MATERIAL IN THIS DRAWING IS VARIED	1/20/2016 4:55:27 PM		B		BACKLIGHT14X48		A
		DO NOT SCALE DRAWING	UPDATED		Monday, November 07, 2016 8:19:24 AM		WEIGHT:		SHEET 2 OF 8

OUTPUT FROM POWER SUPPLY
TO TOP PAN



POWER

- POWER SUPPLIES REQUIRED:
(QTY 26) 100W DRIVERS
RATING: 1.51A @ 120V EACH
2600W TOTAL
- LEDS REQUIRED:
(QTY 2548) TOTAL MODULES
(QTY 98) MODULES PER PAN/ POWER SUPPLY
- CIRCUITS REQUIRED:
(QTY 2) 30A CIRCUITS
(QTY 13) DRIVERS PER 30A CIRCUIT
MAX AMP DRAW: 19.63A (34.6% UNDER DRAW)
- POWER CORD HOLE TO BE DRILLED THROUGH PAN BY
INSTALLER



DETAIL C
SCALE 1 : 12

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16"$
ANGULAR BEND $\pm 2^\circ$

FORMETCO®
powered by *AsTech*

2963 Pleasant Hill Road
Duluth, GA 30096

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FORMETCO. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF FORMETCO IS PROHIBITED.	MATERIAL	VARIED	CREATED	BDJ	DATE	SIZE	DRAWING NUMBER	REVISION
	MATERIAL FINISH	VARIED	1/20/2016 4:55:27 PM			B	BACKLIGHT14X48	A
	DO NOT SCALE DRAWING	DO NOT SCALE DRAWING	UPDATED	Monday, November 07, 2016 10:24 AM			WEIGHT:	SHEET 5 OF 8